

Course Type	Course Code	Name of the Course	L	T	P	Credits
OE	CHO403	Process Intensification	3	0	0	9

**Course Objective**

The objectives of this course are to understand the methodologies for process intensification in chemical process industries

**Learning Outcomes**

At the end of the course, the student would be able to

- 1) Identify the scope for process intensification in chemical processes.
- 2) Implement methodologies of process intensification to solve process challenges.

Unit No.	Topics to be covered	Lecture Hours	Learning outcome
01	Introduction to process intensification – Brief history, advantages, and mechanisms involved	02	Students will be introduced and given an overview of process intensification (PI).
02	Mixing in intensified equipment; Compact and micro–heat exchangers.	11	Understand the principles of mixing and heat exchange in intensified vessels.
03	Reactors with enhanced performance – spinning disc reactors, microreactors, cavitation reactors, microwave reactors.	12	Comprehend the principles of different types of intensified reactors.
04	Intensification of separation processes; HiGee concept; Energy integration in distillation column – vapour recompression cycle, doubled wall distillation, Petlyuk column; Mass exchange network.	12	Realize the importance of process intensification separation processes.
05	Application of process intensification in process industries – case studies.	05	Identify the scope for the application of process intensification principles.

**Textbooks:**

1. Reay, D., Ramshaw, C., and Harvey, A., Process Intensification: Engineering for Efficiency, Sustainability and Flexibility, Butterworth–Heinemann.
2. Stankiewicz, A. and Moulijn, J. A., Re–engineering the Chemical Process Plant: Process Intensification, Marcel Dekker.

**Reference Books:**

1. Frerich J. Keil, Modeling of Process Intensification, Wiley-VCH.